

CA<sub>2</sub>C

## AC2-Lo (Low Odour) - CLEAR

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**FEATURES** 

- Butanol Free low odour formulation
- Less than 0.1% Formaldehyde content improves Spray Shop safety
- Waxy feel formulation. BS 6250 Severe Use rated
- Good flow & film clarity. Easily re-coatable

**USES** 

Interior joinery & furniture.

TOPCOAT	CA2-3-CL005-005	AC2-Lo 18603 Clear DEAD MATT

CA2-3-CL010-005 AC2-Lo (low odour) Clear 10% Sheen CA2-3-CL025-005 AC2-Lo (low odour) Clear 25% Sheen AC2-Lo (low odour) Clear 35% Sheen CA2-3-CL035-005 AC2-Lo (low odour) Clear 50% Sheen CA2-3-CL050-005 CA2-3-CL090-005 AC2-Lo (low odour) Clear 90% Sheen

TOPCOAT CATALYST CA2-8-19876-0.5 AC2-Lo (low odour) Catalyst (500ml)

**BASECOAT** CA2-4-SE010-005 AC2-Lo (20251) Basecoat Sealer Clear

BASECOAT CATALYST CA2-8-19876-0.5 AC2-Lo (low odour) Catalyst (500ml)

THINNER FOR SYSTEM ACT-9-TH000-005 **ACT Acid-Cat Thinners** 

> CL2-9-TH031-005 No 31 Anti Bloom Retarding Thinners

CLEANER FOR EQUIPMENT CL2-9-TH020-005 ISF Spray Gun & Brush Cleaner

APPLICATION EQUIPMENT

Conventional airless / airmix or HVLP spray equipment.

**APPLICATION** 

MIX RATIO - Mix 9 Parts AC2-Lo Part A with 1 Part AC-Lo Catalyst. Apply a light coat of AC2-Lo Sealer, allow to dry, de-nib & apply another sealer coat as necessary. Then after a further de-nib apply a full even coat of the AC2-Lo Top Coat. Once catalysed, thinners not normally necessary, however ACT thinners may be used if required up to a maximum of 10% by volume. Allow to dry overnight prior to packing. AC2-Lo Lacquer may be used Coat on Coat. Do not use over pre-catalysed basecoats. For colour shading AC2-Lo may be tinted with 'ISF 300 Range Woodstain', up to a maximum 5% by volume.

**FURTHER INFORMATION** 

The new ISF range of AC2-Lo lacquers are now classed 'Lo-Formadehyde' – as such they are a major Health & Safety development. Formaldehyde is deemed to be carcinogenic and a risk to end user. Our unique manufacture process removes the formaldehyde from both the Part A & B components to make these lacquers MUCH SAFER to use. The actual levels are under 0.1% which is a major breakthrough in Acid Catalysed technologies. Using ISF AC-Lo Systems the working environment within any Spray Shop will be dramatically improved. A further improvement in the formulation of these lacquers has also been made. All the butanol (a very pungent solvent) has been removed - this vastly improves the "smell" whilst drying, making them into low odour lacquers. All AC-Lo systems are SAFER & MORE PLEASANT to use. Please ensure that the total system film thickness (DFT) does not exceed 150 microns. Always lightly sand between coats to assist adhesion. Maximum 2 coats in any 8 hours. Cleaning and Maintenance: Clean regularly with a soft dry cloth. When needed wipe with a moist cloth. Neutral cleaning detergents or household cleaners with low amounts of alcohol or waxes can also be used.





60 mins



















7 Days



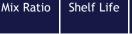


















9-11 Sq.m/lt 15-20 mins

12 months

Pack Size