

ISF Coatings - the perfect finish since 1898

Wood > Pre-Catalysed

PC2 PRECAT SYSTEM Clear Melamine High Solids Lacquer

- High quality melamine resin based formulation
- High solids (for a pre-cat) reduces number of required coats
- Quick drying with good flow & marr resistance properties
- PC2 sealer may be used under A/C systems

USES	Interior joinery & furniture.
TOPCOAT	PC2 (Melamine) Clear 10% Sheen PC2 (Melamine) Clear 25% Sheen PC2 (Melamine) Clear 35% Sheen PC2 (Melamine) Clear 50% Sheen PC2 (Melamine) Clear 90% Sheen
BASECOAT	PC2 (Melamine) Clear Sanding Sealer
THINNERS	PCT Standard Thinners PCT Fast Dry Thinners PCT Anti-Bloom Retarding Thinners
CLEANER	ISF Spray Gun Cleaner
EQUIPMENT	Conventional airless / airmix or HVLP spray equipment.
APPLICATION	Thin with PCT Thinners as required up to a maximum of 10% by volume. Apply a light coat of PC2 Sealer, allow to dry, de-nib & apply another sealer coat as necessary. Then after a further de-nib apply a full even coat of the PC2 Top Coat & allow to dry. For colour shading PC2 may be tinted with 'ISF 300 Range Woodstain', up to a maximum 5% by volume.
INFORMATION	Please ensure that the total system film thickness (DFT) does not exceed 150 microns. Always lightly sand between coats to assist adhesion. PC2 lacquer may be used Coat on Coat.

ISF QUICK REFERENCE

8-10 Sq.m/lt

COVERAGE

10-15 mins

TOUCH DRY

60 mins

RECOAT TIME

7 Days

MAX
RESISTANCE

N/A

POT LIFE

N/A

MIX RATIO

12 months

SHELF LIFE

5 & 25 LT

PACK SIZE

Please note: This product can also be supplied in 400 ml Aerosols with professional adjustable fan nozzels.

All materials should be stirred and checked for colour and sheen before use. No claims for discrepancy of colour or gloss can be accepted after use. Information contained on this data sheet, is to our best knowledge true and accurate and is given in good faith - but without warranty, since the application, use and processing of the product is beyond our control



ISO 9001:2000 Certified

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