

Invisible Oil is a water-based single-component low-odour floor oil that is made from the very best quality ingredients. This means extremely tough protection and gives the wood a matt, untreated appearance when used together with WOCA Invisible Oil Primer. The oil is particularly well-suited for machine polishing of light wood varieties, both untreated and newly-sanded. Invisible Oil is the second stage in a high quality water-based oiling system and should therefore be used together with WOCA Invisible Oil Primer.

- Gives the floor an untreated appearance
- Resistant to liquids such as water, coffee, tea and red wine
- Gives the wood a beautiful, breathable 'soft feel' surface
- IBR-certified



## Application area

For oiling wooden surfaces that have been primed using Invisible Primer. The Invisible system has been developed for use with light wood varieties, where a high oiling quality and newly-sanded, untreated appearance are required. The range gives the floor a surface that is both comfortable to walk on and soft to the touch. The floor is also left with a soft, water-resistant surface that is easy to clean and maintain.

## Work description

Preparation	It is important that the product, the room and the floor are at a temperature between 15 °C and 30 °C and that air humidity is approx. 50 %. Wood humidity must not exceed 12%. Make sure that the room is well-ventilated for optimal evaporation and drying time. The wood should be primed with Invisible Oil Primer and then sanded with a bordeaux sanding pad or a lacquer sanding pad. Thoroughly vacuum clean the surface afterwards. Always remember to test on a less visible spot to check the compatibility of the surface with the product.
Treatment	Thoroughly shake the container of oil, both before and during use. Containers with different batch numbers should be mixed to avoid colour mismatch. Apply Invisible Oil using a short-bristled paint roller in an even coat. Work in small areas of no more than 20 m <sup>2</sup> at a time. Leave the oil to soak in for up to 5 minutes. Rub the oil into the wood until the floor appears saturated. Use a buffing machine with a beige or bordeaux pad. Regularly change the buffing pad to prevent the oil from lumping. Remove excess oil with dry, lint-free cotton cloths or pads attached to the polishing machine until the surface no longer appears wet. The surface can be used with caution the following day and is fully hardened after 7 days under normal indoor conditions.
Note	After 24 hours, we recommend that the surface is treated with Invisible Oil Care to improve the floor's resistance to stains and wear. For optimal cleaning, we recommend WOCA Natural Soap Extra White, which cares for and maintains the surface. Do not expose the floor to water or other liquids for the first 7 days, while the oil is hardening.

## Drying time

Drying time	Minimum 8 hours at 20°C
Light use	24 hours at 20° C
Fully hard	7 days at 20° C

## Technical data

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Density	1.00-1.10 g/ml
Solid content	40 %
Shelf life	36M
Application Temperature	15-30°C
Viscosity	Approx. 50
Coverage	30-40 m <sup>2</sup> /l, depending on wood type and surface
Colours	Neutral
Cleaning of tools	Warm water
Storage	+ 10-25°C. Store carefully. Keep out of reach of children. Must not be exposed to heat (e.g. sunlight). Store frost-free.
VOC	This product contains max. 95 g VOC/L. Permitted value is 500 g VOC/l (cat.A/i).
Packaging	1 + 2.5 L
Migration_Test	EN 71-3:2013
Authorisations	Danish Indoor Climate Labelling, IBR: TVOC28/A+, AgBB Z-157.10-198

## Maintenance and related products

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Weekly cleaning	Natural Soap White, #511110
Monthly care	Oil Refreshing Soap, #511210
Maintenance	Invisible Oil Care, #525510
Related products	Intensive Wood Cleaner, #551525 Invisible Oil Primer, #526025
Application tools	Paint Roller, 4 mm luv, #88004 Paint roller handle, 25mm, #599650 Telescopic rod, #599651

## Contact

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WOCA Denmark A/S  
Tværvvej 6  
DK - 6640 Lunderskov  
T +45 9958 5600  
info@wocadenmark.com  
wocadenmark.com

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