

Invisible Oil Primer is a water-based wood primer with excellent adhesion, that gives wood a matt, untreated appearance when combined with WOCA Invisible Oil. Invisible Oil Primer is the first stage in a high quality water-based oiling system and should therefore be used together with WOCA Invisible Oil. The Invisible system has been developed for use with light wood varieties, where a high oiling quality and newly-sanded, untreated appearance are required. The range gives the floor a surface that is both comfortable to walk on and soft to the touch. The floor is also left with a soft, water-resistant surface that is easy to clean and maintain.

- Gives the floor an untreated appearance
- Resistant to liquids such as water, coffee, tea and red wine
- Gives the wood a beautiful, breathable surface
- IBR-certified



## Application area

For priming untreated, new or newly-sanded wooden surfaces in light wood varieties. Should be treated after priming with Invisible Oil.

## Work description

Preparation	It is important that the product, the room and the floor are at a temperature between 15 °C and 30 °C and that air humidity is approx. 50 %. Wood humidity must not exceed 12%. Make sure that the room is well-ventilated for optimal evaporation and drying time. The wood must be newly-sanded, with grit 100-150 for the final sanding. Vacuum thoroughly. Wash the floor with WOCA Intensive Wood Cleaner and leave the floor to dry for at least 8 hours before application of the primer. Always remember to test on a less visible spot to check the compatibility of the surface with the product.
Final sanding	Grit 100-150
Treatment	Thoroughly shake the container of primer, both before and during use. Containers with different batch numbers should be mixed to avoid colour mismatch. Apply the primer using a short-bristled paint roller in an even coat. Work in small areas of no more than 20 m <sup>2</sup> at a time. Leave the primer to soak in for up to 5 minutes. Rub the primer into the wood until the floor appears saturated. Use a buffing machine with a beige or Bordeaux pad. Regularly change the buffing pad to prevent the primer from lumping. Remove excess primer with dry, lint-free cotton cloths or pads attached to the polishing machine until the surface no longer appears wet. Leave the floor to dry for 3-4 hours. Between layers, sand the dry surface using a bordeaux pad or a lacquer sanding pad and vacuum thoroughly. Apply WOCA Invisible Oil. Carefully follow the product instructions.
Note	After 24 hours, we recommend that the surface is treated with Invisible Oil Care to improve the floor's resistance to stains and wear.

## Drying time

Drying time	Before treatment with Invisible Oil: 3-4 hours at 20° C
Fully hard	7 days at 20° C
Recommendation	Do not expose the surface to water for the first 7 days while the oil is hardening.

## Technical data

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Density	1.00-1.10 g/ml
Solid content	12 %
Shelf life	36M
Application Temperature	15-30°C
Viscosity	Approx. 25
Coverage	8-12 m <sup>2</sup> /L, depending on wood type and surface
Colours	Neutral
Cleaning of tools	Warm water
Storage	+ 10-25°C. Store carefully. Keep out of reach of children. Must not be exposed to heat (e.g. sunlight). Store frost-free.
VOC	This product contains max. 10 g VOC/L. Permitted value is 500 g VOC/l (cat.A/i).
Packaging	2.5 L
Migration_Test	EN 71-3:2013
Authorisations	Danish Indoor Climate Labelling, IBR: TVOC28/A+, AgBB Z-157.10-198

## Maintenance and related products

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Basic oiling	Invisible Oil, #525010/525025
Weekly cleaning	Natural Soap White, #511110
Monthly care	Oil Refreshing Soap, #511210
Maintenance	Invisible Oil Care, #525510
Related products	Intensive Wood Cleaner, #551525
Application tools	Paint Roller, 4 mm luv, #88004 Paint roller handle, 25mm, #599650 Telescopic rod, #599651

## Contact

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